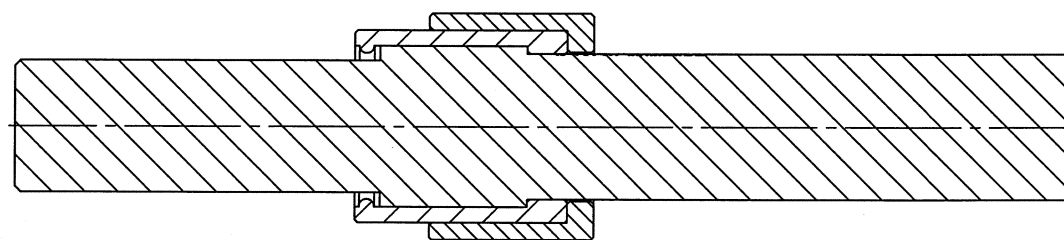
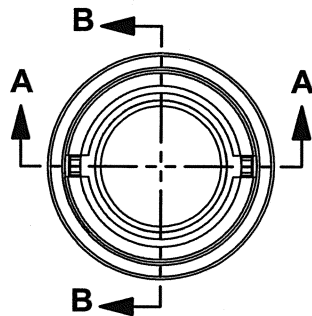
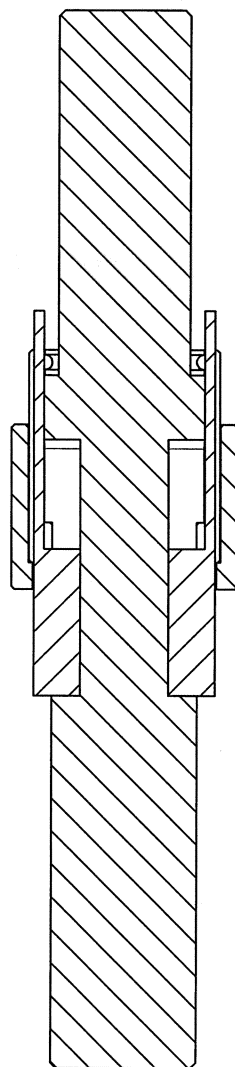
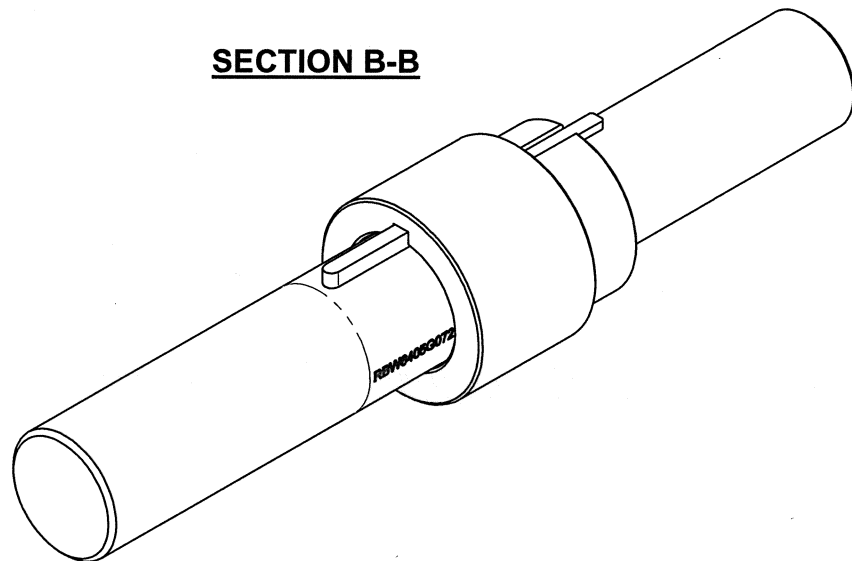


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6405G07231-3G-1	HANDLE
-2	1	RBW6405G07231-3G-2	CLAMP
-3	2	RBW6405G07231-3G-3	HALF SHELL
-4	2	RBW6405G07231-3G-4	FINGER



SECTION B-B



SECTION A-A

RBW6405G07231-3G T/R SLIDER BUSHING INSTALL TOOL

8

NOTES:

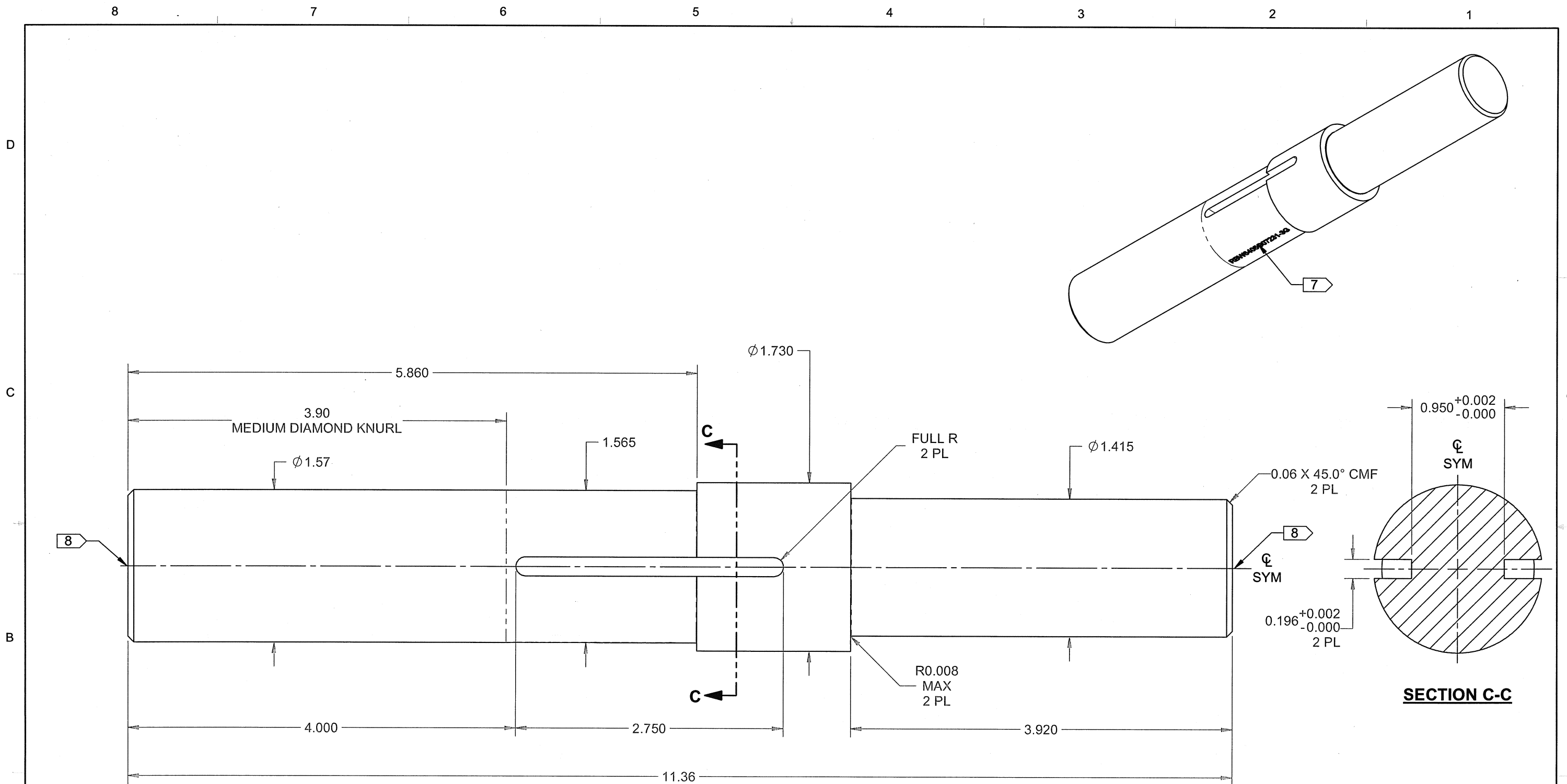
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SEE PREVIOUS PDFs FOR OLDER REVs  
TEMPLATE UPDATED PER DART HBY STANDARDS  
ITEM -03 CHANGED FOR ITEM -1  
ITEM -05 CHANGED FOR ITEM -2  
ITEM -07 CHANGED FOR ITEM -3  
ITEM -09 CHANGED FOR ITEM -4  
ITEM -1 DIMENSION .195 +0.002/-0 CHANGED FOR 0.196 +0.002/-0,  
ENGRAVING "MADE IN USA" AND S/N REMOVED, DIMENSION Ø1.730  
CHANGED FOR Ø1.57, DIMENSION 1.58 REMOVED, DIMENSION 3.920  
ADDED, COURSE DIAMOND KNURL CHANGED FOR MEDIUM  
DIAMOND KNURL, DIMENSION R0.008 MAX 2 PL ADDED, CENTER  
DRILL ADDED, MATERIAL DELRIN CHANGED FOR WHITE DELRIN /  
ACETAL ASTM D6100, DIMENSION .390 REMOVED, DIMENSION 0.950  
+0.002/-0 ADDED  
ITEM -2 COURSE DIAMOND KNURL CHANGE FOR MEDIUM DIAMOND  
KNURL, DIMENSION Ø2.065 CHANGED FOR Ø2.065 +0.005/-0,  
DIMENSION R0.008 MAX ADDED, DIMENSION 0.03 X 45.0° CMF 5 PL  
ADDED, MATERIAL DELRIN CHANGED FOR WHITE DELRIN / ACETAL  
ASTM D6100  
ITEM -3 DIMENSION R0.008 MAX ADDED, DIMENSION 0.03 X 45.0°  
CMF 4 PL ADDED, DIMENSION 1.850 ADDED, MATERIAL DELRIN  
CHANGED FOR WHITE DELRIN / ACETAL ASTM D6100  
ITEM -4 DIMENSION R0.008 MAX ADDED, DIMENSION 4.130 CHANGED  
FOR 4.13, DIMENSION 0.03 X 45.0° CMF 2 PL ADDED, DIMENSION .110  
REMOVED, DIMENSION 0.390 +0.005/-0 ADDED, MATERIAL 6061  
CHANGED FOR 6061-T6/7075-T6, FINISH CLEAR ANODIZE CHANGED  
FOR RED ANODIZE

19-867

VM

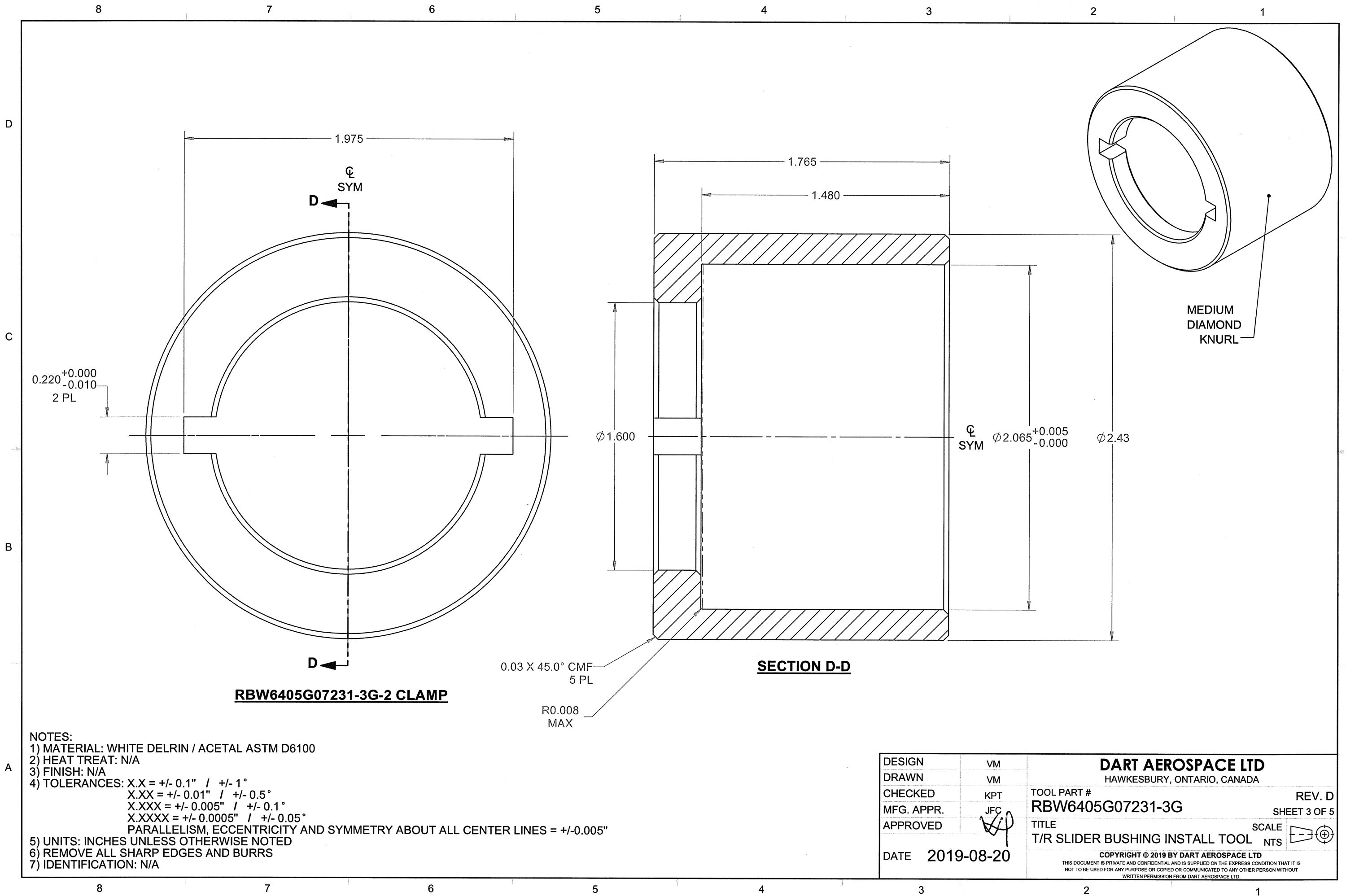
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	JFC	<b>RBW6405G07231-3G</b>	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DATE	2019-08-20	<b>T/R SLIDER BUSHING INSTALL TOOL</b>	NTS
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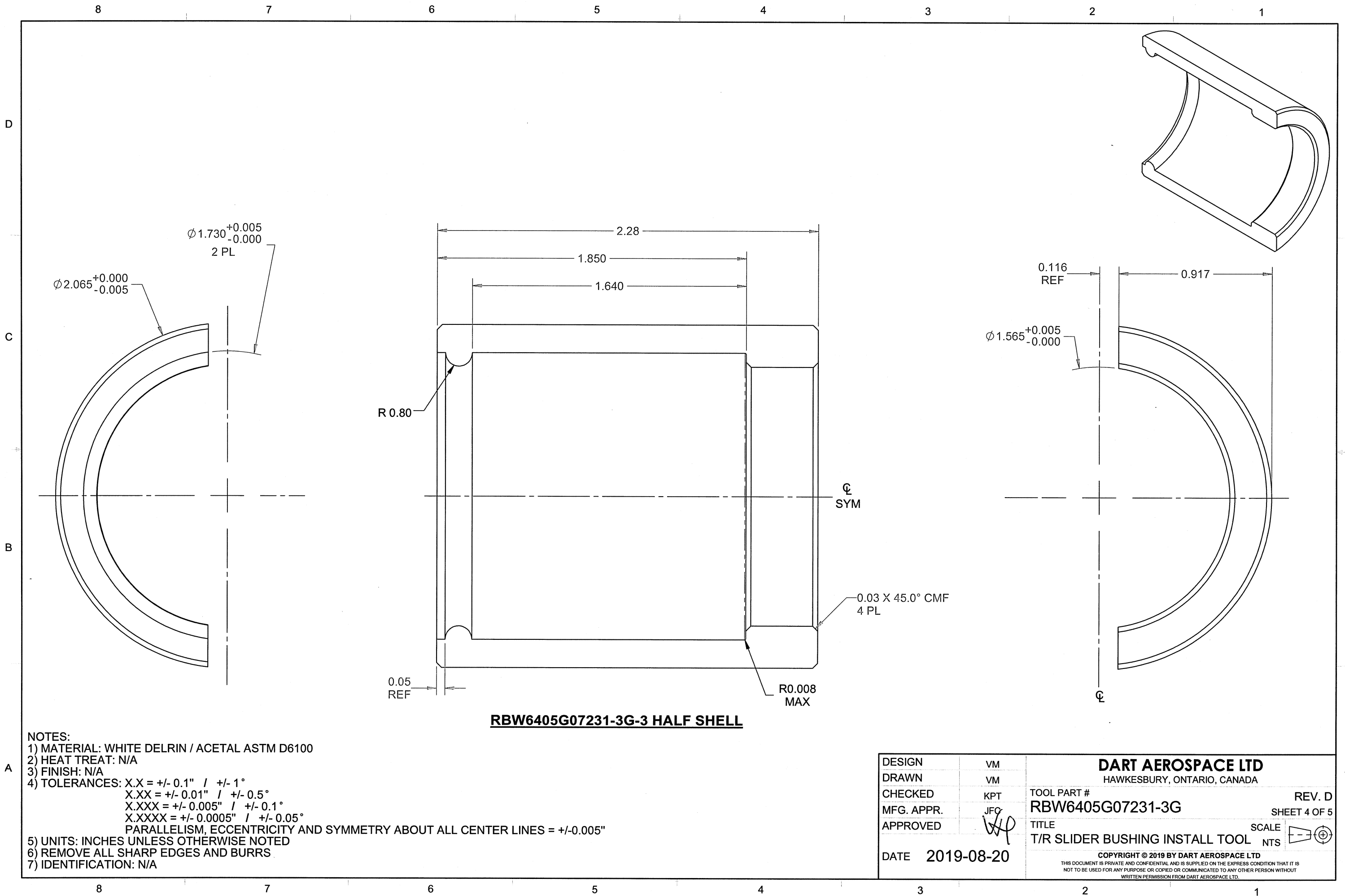


**RBW6405G07231-3G-1 HANDLE**

NOTES:  
1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) REMOVE ALL SHARP EDGES AND BURRS  
7) IDENTIFICATION: MACHINE ENGRAVE T/N, "RBW6405G07231-3G", AS SHOWN, THEN FILL WITH BLACK INK  
8) CENTER DRILL IS ACCEPTABLE

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	JFC	<b>RBW6405G07231-3G</b>	SHEET 2 OF 5
APPROVED		TITLE	SCALE
		<b>T/R SLIDER BUSHING INSTALL TOOL</b>	NTS
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NOTES:  
1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) REMOVE ALL SHARP EDGES AND BURRS  
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	JFC	RBW6405G07231-3G	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DATE	2019-08-20	T/R SLIDER BUSHING INSTALL TOOL	NTS
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8

7

6

5

4

3

2

1

D

D

C

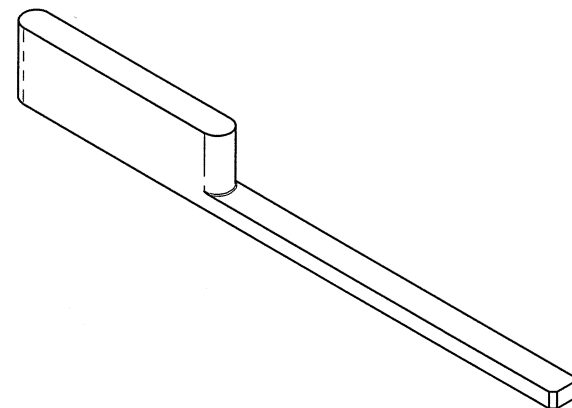
C

B

B

A

A

0.195<sup>+0.000</sup>  
-0.002

1.575

4.13

FULL R  
2 PL0.03 X 45.0° CMF  
2 PL

0.500

0.390<sup>+0.005</sup>  
-0.000**RBW6405G07231-3G-4 FINGER**

## NOTES:

1) MATERIAL: 6061-T6 / 7075-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°



X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. D SHEET 5 OF 5
DRAWN	VM			
CHECKED	KPT	TOOL PART #	SCALE NTS	
MFG. APPR.	JFC	<b>RBW6405G07231-3G</b>		
APPROVED		TITLE		
DATE <b>2019-08-20</b>		<b>T/R SLIDER BUSHING INSTALL TOOL</b>		
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